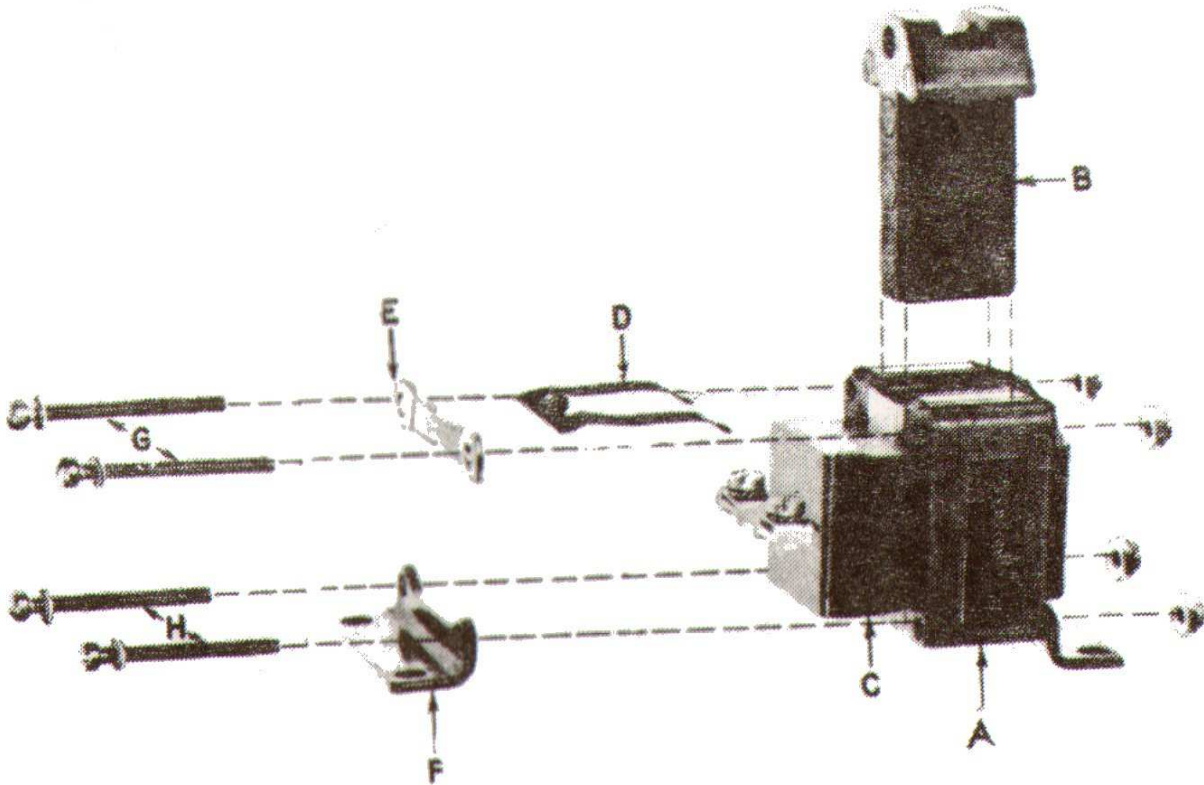


## CR9500 Disassembly and Reassembly Procedure



The CR9500 Solenoid Coil may be replaced independently while retaining the rest of the solenoid frame.

### **Disassembly:**

- 1- Remove plunger B.
- 2- Remove the coil spring D by pushing alternately on the free tips, and finally pulling from the closed end of the spring.
- 3- Remove the screws G and H and remove bracket E.
- 4- Remove coil C by raising slightly and sliding it out.

### **Assembly:**

Reverse the disassembly procedure. When re-assembling spring D, be sure that coil leads are not damaged. Reassemble with the same screws.